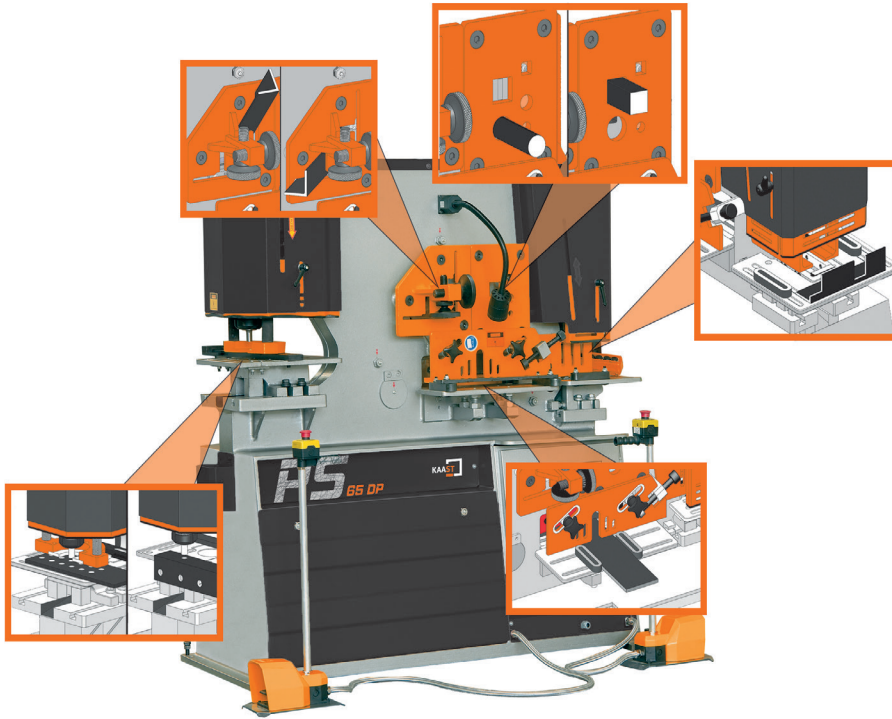


PS 65 DP • 70 Ton Multi-Purpose Ironworker



PS 65 DP 70 Ton Ironworker \$18,900



The PS Series of Ironworkers, ranging from 50-190 tonnage, are multi-purpose machines with 5 work stations for punching, flat shearing, round shearing, square shearing, angle shearing, and notching. These sturdy fabrication workhorses are manufactured in Europe and feature two separate hydraulic pistons each controlled by an independent foot pedal, allowing two operators to work simultaneously.

To assist in the shearing process of round and square bar or tube stock, an electronic back gauge is included standard with all machines. Material is moved through the machine and cuts automatically when it hits the electronic backgauge, eliminating measuring errors and speeding production.

In-Stock Special
\$18,900!

Standard Configuration:

Punching Station

- Punching of sheet metal, flat and angle steel
- Sturdy table for high-quality cutting results
- Stepless stroke adjustment
- Adapter for punches and dies

Flat Shear

- Lower blade with 4 cutting edges
- Upper blade with 2 cutting edges
- Table with angle and length stop

Angle Shear

- Cutting angle profiles at different angles
- Adjustable rear stop

Bar Shear

- Cutting round and square steel
- 1000 mm (39.4") back gauge (65 ton and up)

Notching station

- Table with stops

Specifications			
General Data		Punching Station	
Pressing Force	65 t (70 ton)	Max Capacity (Ø/thick)	Ø26x20 mm (1x0.78")
Motor power	5.5 kW (7 Hp)		Ø110x3 (4.3x0.1")
Hydraulic performance	16 lpm (4 gal/min)	Punch stroke length	55 mm (2.2")
Dimensions (L/W/H)	1685x770x1765 mm (67x31x70")	Strokes/min (20 mm, 3/4")	25 mm
Weight	1600 kg (3,500 lbs)	Throat	305 mm (12")
Angle Shearing Station		Working height	1005 mm (39.5")
Cutting capacity 90°	120x120x12 mm (4.7x4.7x0.47")	Punching Station	
Cutting capacity 45°	70x10 mm (2.8x0.39")	Max. material thickness	10 mm (0.4")
Working height	1140 mm (44.9")	Length/width	90x45 mm (3.5x1.3")
Sheet Shearing		Working height	900 mm (35.4")
Max. capacity (Width/thick)	300x20 mm (11.8x0.75")	Section Bar Shearing Station	
	375x15 mm (14.75x0.6")	Round/square section	Ø45/45 mm (1.75/1.75")
Blade length	380 mm (15")	Working height	1115-1195 mm (45")
Angle cutting capacity	100x15 mm (4x0.6")		
Working height	900 mm (35.4")		

