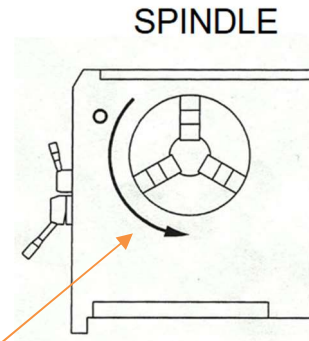
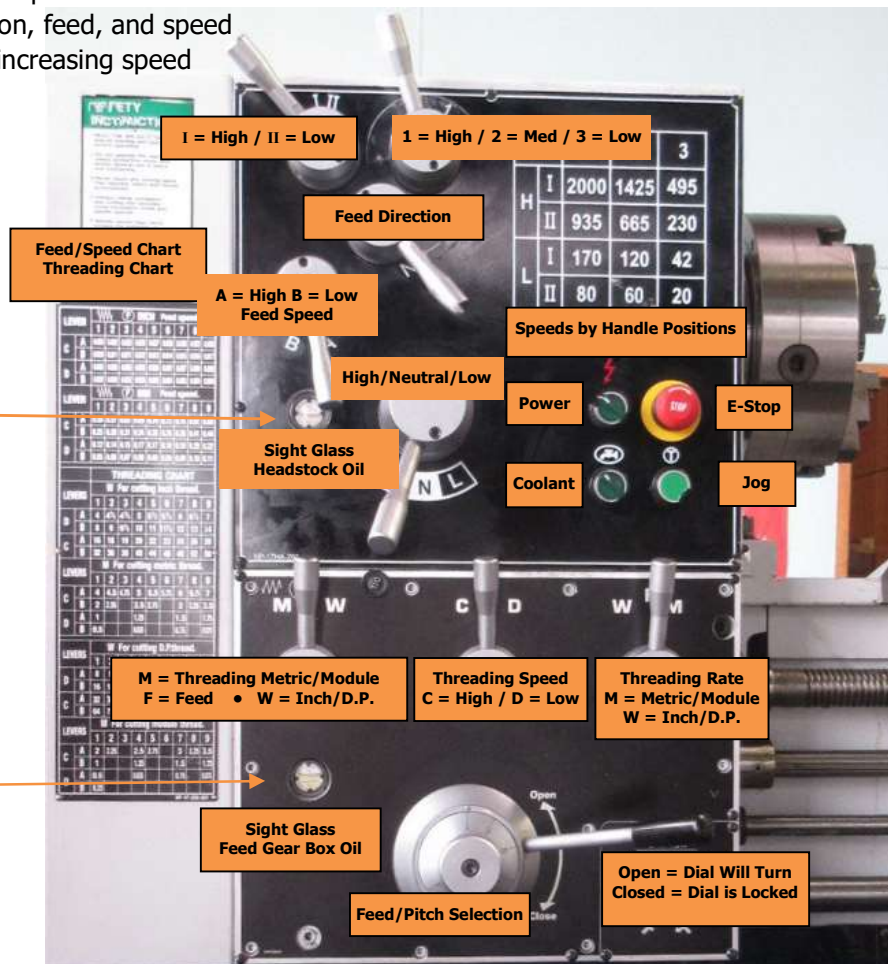


Quick Start Up Guide for Engine Lathes

1. Read the User Manual
2. Anchor and level machine
3. Confirm power requirements
4. Connect to power (See sticker on cabinet door)
5. Turn on Power Switch
6. Confirm electrical phases
Confirm pressing Jog button causes counter-clockwise turn of spindle
7. Check
 - a. Lubrication points
 - b. Oil levels in sight glass
 - c. Handles and levers are in correct positions
 - d. Work piece securely clamped
 - e. Spindle rotation direction, feed, and speed
8. Warm up spindle by gradually increasing speed
9. Check V-Belt tension



Spindle runs
Counter-clockwise



Troubleshooting Spindle Will Not Turn:

Confirm handles are properly seated in selected positions.
Chuck guard must be closed for spindle to turn.