



Hydraulic workshop press brake

HPA-P

Small but powerful single axis press brake

High quality European built workshop press brake. Cost effective solution for small bending jobs and prototyping.

Standard configuration

- Top gooseneck pressbrake die and holders
- Bottom die with 5 V
- Adjustment system for taking down or up the table
- Infinite pressure adjustment
- Infinite stroke adjustment
- Adequate work space for large sheet metal
- Manual and two hand working control

Optional configuration

- Optional panbrake die
- Bottom die with different angles
- Bottom table special T-slots
- Working with footpedal
- Special order of high speed working system
- Back gauge



Specifications		HPA-P			
		100/40	100/60	150/40	150/60
		100 tons, 40"	100 tons, 60"	150 tons, 40"	150 tons, 60"
Press Power	T	100 (110 t)		150 (165 t)	
Max. Working Pressure	bar	263 (3,815 psi)		244 (3,538 psi)	
Stroke	mm	300 (11.8")		300 (11.8")	
Width of Working Area	mm	1020 (40")	1520 (60")	1020 (40")	1520 (60")
Daylight	mm	680 (26.75")		610 (24")	
Advance Speed	mm/s	9 (0.35"/s)			
Working Speed	mm/s	5 (0.2"/s)			
Return Speed	mm/s	10 (0.4"/s)			
Die Table Dimension	mm	500x1020 (20x40")	500x1520 (20x60")	600x1020 (24x40")	600x1520 (24x60")
Die Table Hole	mm	Ø100 (3.9")			
Motor power	kW	7.5 (10 Hp)		11 (15 Hp)	
Length	mm	2050 (80")		2500 (98")	
Width	mm	1000 (39")			
Height	mm	2220 (87")		2380 (94")	
Weight	kg	2082 (4,580 lbs)	2740 (6,020 lbs)	2576 (5,660 lbs)	3270 (7,190 lbs)
Item No.		9002100	9002101	9002102	9002103

*The above specifications are subject to change without prior notice. No liability for printing mistakes. Machine may be shown with optional equipment.