

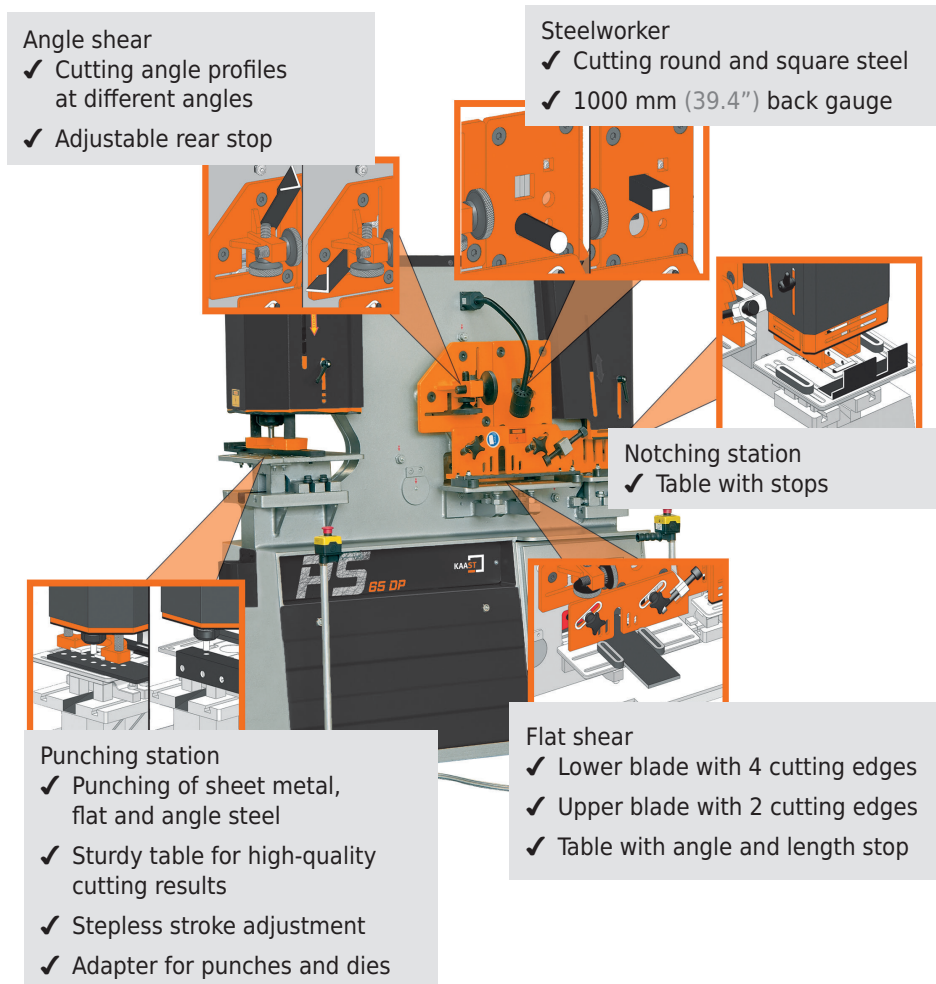
# PS 65 DP • 70 Ton Multi-Purpose Ironworker



## PS 65 DP 70 Ton Ironworker

The PS Series of Ironworkers, ranging from 50-190 tonnage, are multi-purpose machines with 5 work stations for punching, flat shearing, round shearing, square shearing, angle shearing, and notching. These sturdy fabrication workhorses are manufactured in Europe and feature two separate hydraulic pistons each controlled by an independent foot pedal, allowing two operators to work simultaneously.

To assist in the shearing process of round and square bar or tube stock, an electronic back gauge is included standard with all machines. Material is moved through the machine and cuts automatically when it hits the electronic back gauge, eliminating measuring errors and speeding production.



### Specifications

Punching Station	
Max. capacity (Ø/thick)	Ø26x20 mm (1x0.78"), Ø110x3 mm (4.3x0.1)
Punch stroke length	55 mm (2.2")
Strokes/min (20 mm, 3/4")	25 spm
Throat	305 mm (12")
Working height	1005 mm (39.5")
Bar Shearing Station	
Round/Square section	Ø45/45 mm (1.75/1.75")
Working height	1115-1195 mm (45")
Angle shearing station	
Cutting capacity 90°	120x120x12 mm (4.7x4.7x0.47")
Cutting capacity 45°	70x10 mm (2.8x0.39")
Working height	1140 mm (44.9")
Sheet Shearing	
Max. capacity (Width/thick)	300x20 mm (11.8x0.75") 375x15 mm (14.75x0.6")
Blade length	380 mm (15")
Angle cutting capacity	100x15 mm (4x0.6")
Working height	900 mm (35.4")
Notching Station	
Max. material thickness	10 mm (0.4")
Length/Width	90x45 mm (3.5x1.3")
Working height	900 mm (35.4")
General Data	
Hydraulic performance	16 l/min (4 gal/min)
Motor power	5.5 kW (7 Hp)
Pressing force	65 t (70 ton)
Dimensions (L/W/H)	1685x770x1765 mm (67x31x70")
Weight	1600 kg (3,500 lbs)
Item No.	9702002

**From \$370\* /month!**

\*Based on 60 month lease. Rates subject to change without notice.



KAAST Machine Tools Inc. | [www.KAAST-USA.com](http://www.KAAST-USA.com) | 610-441-7317