

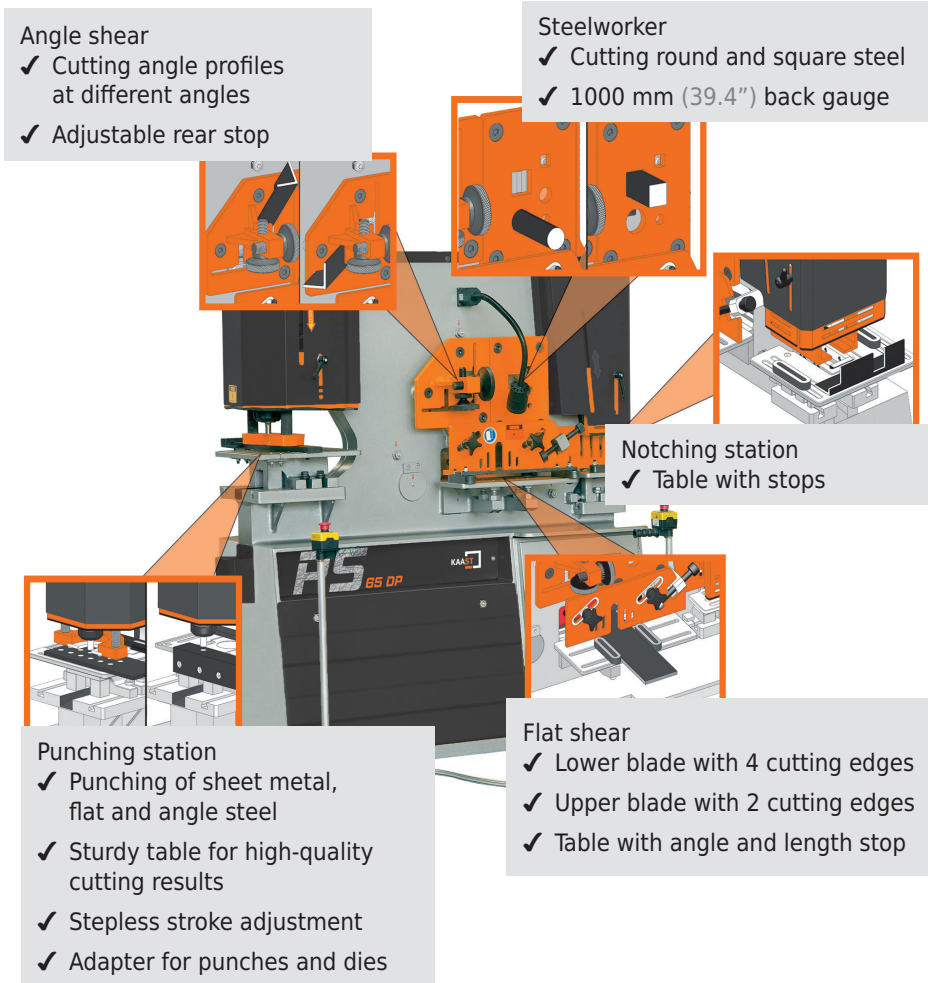
PS 115 DP • 125 Ton Multi-Purpose Ironworker



PS 115 DP 125 Ton Ironworker

The PS Series of Ironworkers, ranging from 50-190 tonnage, are multi-purpose machines with 5 work stations for punching, flat shearing, round shearing, square shearing, angle shearing, and notching. These sturdy fabrication workhorses are manufactured in Europe and feature two separate hydraulic pistons each controlled by an independent foot pedal, allowing two operators to work simultaneously.

To assist in the shearing process of round and square bar or tube stock, an electronic back gauge is included standard with all machines. Material is moved through the machine and cuts automatically when it hits the electronic backgauge, eliminating measuring errors and speeding production.



Specifications

| Punching Station | |
|---------------------------|---|
| Max. capacity (Ø/thick) | Ø34x26 mm (1.25x1") Ø55x16 mm (2.2x0.6") |
| Punch stroke length | 80 mm (3.2") |
| Strokes/min (20 mm, 3/4") | 25 spm |
| Throat | 355 mm (14") |
| Working height | 1110 mm (43.7") |

| Bar Shearing Station | |
|----------------------|--------------------|
| Round/Square section | Ø55/50 mm (2.1/2") |
| Working height | 1160-1250 mm (47") |

| Angle shearing station | |
|------------------------|-----------------------------|
| Cutting capacity 90° | 150x150x16 mm (6x6x0.6") |
| Cutting capacity 45° | 80x10 mm (3.1x0.39") |
| Working height | 1215 mm (47.8") |

| Sheet Shearing | |
|-----------------------------|--|
| Max. capacity (Width/thick) | 380x25 mm (15x1") 600x15 mm (23.6x0.6") |
| Blade length | 610 mm (24") |
| Angle cutting capacity | 120x15 mm (4.75x0.6") |
| Working height | 935 mm (36.8") |

| Notching Station | |
|-------------------------|--------------------|
| Max. material thickness | 13 mm (0.5") |
| Length/Width | 100x60 mm (4x2.3") |
| Working height | 940 mm (37") |

| General Data | |
|-----------------------|---------------------------------|
| Hydraulic performance | 22 l/min (5.7 gal/min) |
| Motor power | 11 kW (15 Hp) |
| Pressing force | 115 t (125 ton) |
| Dimensions (L/W/H) | 2045x770x2030 mm (81x31x80") |
| Weight | 2920 kg (6,400 lbs) |
| Item No. | 9702004 |

From \$575* /month!

*Based on 60 month lease. Rates subject to change without notice.

