

HPA-P 100/60 · 100 tons x 60" Hydraulic Workshop Press Brake



HPA-P 100/60 100 Ton Hydraulic Workshop Press Brake

These high-quality European built machines are a cost-effective solution for small bending jobs and prototyping. This HPA-P press offers steady smooth operation with manual and/or two-handed working controls. The one-step pressure adjustment and one-step stroke adjustment are simple to set as needed. The limit switches keep cycle times to a minimum while the adjustable table height, offering up to 16" of daylight, makes for easy manipulation of the workpieces. The guide columns on either side of the center hydraulic cylinder help to ensure steady and even pressure across the table. The HPA-P comes with a top pressbrake die and holders and a standard multi-V bottom die, both of which can be replaced with any standard or custom pressbrake tooling.



Standard Configuration:

- Top pressbrake die and holders
- Bottom die with 5 V
- Adjustment system for moving the table
- Infinite pressure adjustment
- Infinite stroke adjustment
- Adequate work space for large sheet metal
- Manual and two hand working control

Specifications

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|-----------------------|-------------------------------|
| Tonnage | 1000 kN (100 ton) |
| Max. working pressure | 263 bar (3815 psi) |
| Stroke | 300 mm (11.8") |
| Width of working area | 1020 mm (40") |
| Distance btw. tables | 680 mm (26.75") |
| Advance speed | 8 mm/s (0.3"/sec) |
| Working speed | 5 mm/s (0.2"/sec) |
| Return speed | 10 mm/s (0.39"/sec) |
| Die table dimensions | 500x1050 mm (20x40") |
| Die table center hole | Ø100 mm (3.9") |
| Motor power | 7.5 kW (10 Hp) |
| Dimensions | 2050x1000x2220 mm (80x39x87") |
| Weight | 1900 kg (4190 lbs) |

From \$155* /month!

*Based on 60 month lease. Rates are valid for delivery and acceptance date by June 30, 2021. Rates subject to change without notice.



KAAST Machine Tools Inc. | www.KAAST-USA.com | 610-441-7317