

HPA-P 100/60 · 100 tons x 60" Hydraulic Workshop Press Brake



HPA-P 100/60 100 Ton Hydraulic Workshop Press Brake \$24,900

These high-quality European built machines are a cost-effective solution for small bending jobs and prototyping. The HPA-P presses offer 100 to 200 tons of working pressure providing steady smooth operation with manual and two-handed working controls at a much lower price point than their CNC cousins. The one-step pressure adjustment and one-step stroke adjustment simplify what can be a daunting task.

The limit switches keep cycle times to a minimum while the choice of 40", 60", 80", or 100" of bend length and an adjustable table height offering up to 16" of daylight, make for easy manipulation of the workpieces. The guide columns on either side of the center hydraulic cylinder help to ensure steady and even pressure across the table.

The HPA-P comes with a top pressbrake die and holders and a standard multi-V bottom die, both of which can be replaced with any standard or custom pressbrake tooling. Options include segmented tooling, backgauge, bottom table with special T-slots, working with a footpedal, and a high-speed system.



Standard Configuration:

- Top pressbrake die and holders
- Bottom die with 5 V
- Adjustment system for moving the table
- Infinite pressure adjustment
- Infinite stroke adjustment
- Adequate work space for large sheet metal
- Manual and two hand working control

Specifications

Press power	1000 kN (100 ton)
Max. working pressure	263 bar (3,815 psi)
Stroke	300mm (11.8")
Width of working area	1020 mm (40")
Distance between tables	680 mm (27.75")
Advance speed	8 mm/s (0.3"/sec)
Working speed	5 mm/s (0.2"/s)
Return speed	10 mm/s (0.4"/sec)
Die table dimension	500x1020 mm (20x40")
Die table center hole	Ø100 mm (3.9")
Main drive motor	7.5 kW (10 Hp)
Dimensions (LxWxH)	2050x1000x2210 mm (80x39x87")
Weight	1900 kg (4,190 lbs)

In-Stock Special
\$17,490!

