

# HBS 325 C • 13" Capacity Semi-Automatic Dual Column Bandsaw



## HBS 325 C Semi-Automatic Dual Column Bandsaw \$17,490

This new saw features a strong linear-way dual-column design and a built in coolant system. In keeping with an exceptionally high standard of machine quality, this KAAST saw incorporates infinitely variable band speed and cutting force for optimum cutting results. The semi-automatic operation will speed production, while the simple design and brand-name components will ensure easy service and reduced down-time. The solid cast monoblock construction of the saw frame keeps vibrations to a minimum and results in straight, accurate cuts and long blade life. The blade guides and rollers are carbide to promote longevity. With hydro-mechanical blade tension and an automatic band breakage detection and shut-off feature, this saw is truly a great piece of equipment.



### Standard Configuration:

- Monoblock saw frame guide runs on precision ground linear guides
- Automatic lift of the saw head at the end of the cut by hydraulic cylinder with adjustable lifting height
- Hydraulic quick-action swivel vise with exact adjustment from 90° through 45°

- Infinitely variable band speed 20-100 m/min (65-325'/min)
- Carbide blade guides and rollers
- Automatic blade breakage control
- Hydraulic blade tension
- 1 pc. bimetallic bandsaw blade

### Specifications

90° Cutting Capacity	Round	Ø325 mm (13")
	Flat	450x325 mm (18x13")
	Square	325 mm (13")
+45° Cutting Capacity	Round	Ø250 mm (10")
	Flat	250x325 mm (10x13")
	Square	250 mm (10")
Blade speed	20-100 m/min (65-325'/min)	
Main drive motor	2.2 kW (3 Hp)	
Hydraulic system motor	0.55 kW (0.75 Hp)	
Saw blade dimensions	4160x34x1.1 mm (164x1.25x0.04")	
Working height	580 mm (23")	
Dimensions	2150x860x1500 mm (85x34x59")	
Weight	820 kg (1,800 lbs)	

***In-Stock Special***  
***\$17,490!***

